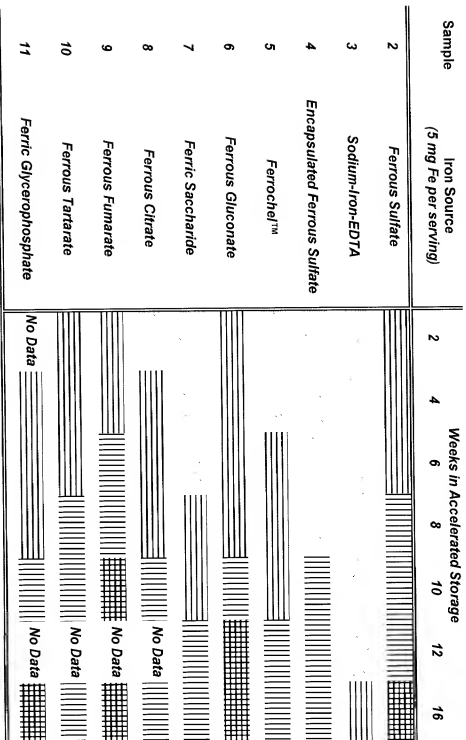


FIGURE



Legend

- Taste comparable to iron-free control
- Slight metallic taste, overall still acceptable
- Moderate metallic taste and some oxidized flavor, overall no longer acceptable
- Strong metallic taste and oxidized flavor, overall not acceptable